

# Keyway Broach Sets- Metric

Keyway Range; 2mm - 8mm



## Precision Set #10 Collared EDP No. 15410

2 Broaches and 5 Collared Bushings  
10 Keyway Combinations Wt. 5 lbs.

Keyway Sizes	Broach Style	Metric Bushing Diameters (Hole Sizes mm)
2mm	I	6, 7, 8, 9, 10
3mm	I	

## Metric Set #40 Collared EDP No. 15440

6 Broaches and 18 Collared Bushings  
36 Keyway Combinations Wt. 12 lbs.

Keyway Sizes	Broach Style	Metric Bushing Diameters (Hole Sizes mm)
2mm	I	8, 10
3mm	I	
4mm	II	12, 14, 16, 18
5mm	II	
6mm	III	18, 19, 20, 22, 24, 25, 26, 28, 30, 32, 34, 36
8mm	III	

## Metric Set #18 Collared EDP No. 15418

4 Broaches and 9 Collared Bushings  
18 Keyway Combinations Wt. 10 lbs.

Keyway Sizes	Broach Style	Metric Bushing Diameters (Hole Sizes mm)
4mm	II	12, 14, 16, 18
5mm	II	
6mm	III	20, 22, 24, 26, 28
8mm	III	

## Metric Set #24 Hardwood EDP No. 15224

3 Broaches and 8 Plain Bushings  
24 Keyway Combinations Wt. 36 lbs.

Keyway Sizes	Broach Style	Metric Bushing Diameters (Hole Sizes mm)
10mm	IV	34, 36, 38, 40, 42, 44, 46, 48
12mm	IV	
14mm	IV	

## Metric Set #12 Hardwood EDP No. 15212

2 Broaches and 6 Plain Bushings  
12 Keyway Combinations Wt. 70 lbs.

Keyway Sizes	Broach Style	Metric Bushing Diameters (Hole Sizes mm)
16mm	IV	54, 56, 58, 60, 62, 64
18mm	IV	

## Metric Set #30 Hardwood EDP No. 15230

3 Broaches and 17 Plain Bushings  
29 Keyway Combinations Wt. 100 lbs.

Keyway Sizes	Broach Style	Metric Bushing Diameters (Hole Sizes mm)
14mm	IV	44, 46, 48, 50
16mm	V	52, 54, 55, 56, 58, 60,
18mm	V	62, 64, 65, 66, 68, 70



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